

# Vina Rubber Co., Ltd

ISO 9001:2015 CERTIFIED

Precision Rubber Parts. In-House Tooling. Global Delivery

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Email: RFQ@vinarubber.com Phone: +842466866608



## CORPORATE OVERVIEW

### Your Strategic Partner for High-Precision Rubber & Silicone Solutions

Vina Rubber Co., Ltd specializes in high-quality manufacturing with integrated in-house tooling capabilities. We bring your custom designs to life with unparalleled precision and global delivery standards.

- **Website:** [www.vinarubber.com](http://www.vinarubber.com)
- **Standards:** ISO 9001:2015

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## CORE CAPABILITIES

### 1. Integrated In-House Tooling & Mold Making

Our internal CNC machining center allows us to design, build, and maintain high-quality molds in-house. This vertical integration ensures 100% design fidelity, significantly reduces lead times, and allows for rapid prototyping to accelerate your product's time-to-market.

- *Key Benefits:* Rapid Prototyping | Lower Tooling Costs | Design Feasibility Reviews.

### 2. High-Precision Custom Rubber & Silicone Molding

We specialize in close-tolerance molding for complex geometries. Utilizing advanced injection, compression, and transfer molding technologies, we deliver consistent parts that meet your exact specifications. Whether it's micro-sized components or heavy-duty industrial parts, our process guarantees dimensional stability and material integrity in every batch.

- *Key Benefits:* Tight Tolerances | Flash-Free Finishing | Zero-Defect Commitment.

### 3. FDA-Compliant & Medical Grade Solutions

Precision-molded components for regulated industries. We use 100% virgin silicone and FDA-compliant materials to manufacture seals, gaskets, and valves. Our clean manufacturing environment ensures your products meet the most rigorous global safety and purity standards (RoHS, REACH, FDA).

- *Key Benefits:* Bio-Compatible | BPA-Free | High-Purity Standards.

### 4. High-Strength Rubber-to-Metal Bonding

Achieve maximum structural integrity with our specialized bonding processes. We ensure a superior chemical bond between rubber and various substrates (steel, aluminum, brass). Ideal for automotive bushings, vibration isolators, and high-stress industrial mounts.

- *Key Benefits:* Superior Adhesion | Vibration Dampening | Extreme Environment Durability.

## OUR JOURNEY (HISTORY)

- **2000 – The Foundation:** Established by a core team of three engineers, focusing on specialized rubber replacement parts.
  - **2008 – Industrial Expansion:** Launched a 1,000 sqm (approx. 10,764 sq. ft.) facility in Hanoi, integrating into the domestic industrial supply chain.
  - **2013 – Global Reach:** Scaled operations with a 2,000 sqm (approx. 21,528 sq. ft.) factory, marking our official entry into the global supply chain.
  - **2020 – Resilience & Continuity:** Successfully navigated the global pandemic by restructuring into three specialized facilities to ensure uninterrupted production for our clients.
  - **2024 – Modernized Infrastructure:** Consolidated into a state-of-the-art 5,000 sqm (approx. 53,800 sq. ft.) manufacturing plant, optimized for high-volume precision production and global export.
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## OUR ADVANTAGES

- **Uncompromising Quality Control:** ISO 9001:2015 certified systems with rigorous multi-stage inspections to guarantee zero-defect delivery.
  - **Cost-Effective Manufacturing:** Leveraging Vietnam's strategic labor and material advantages to provide high-quality components at a competitive global price point.
  - **Seamless Global Logistics:** Experience hassle-free international shipping. We provide door-to-door delivery and real-time tracking to North America, Europe, and Asia.
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## PRODUCTION WORKFLOW

1. **RFQ & Technical Review:** Drawing analysis & specs evaluation (1-2 business days).
  2. **Quotation:** Competitive pricing proposal (2-3 days).
  3. **Prototyping:** Single-cavity tooling & design validation (5-15 business days).
  4. **Full Tooling:** Mold fabrication & Pilot run (20-35 business days).
  5. **Mass Production:** High-volume manufacturing per schedule.
  6. **QC & Logistics:** 100% Final inspection & Global delivery (UPS/DHL/FedEx).
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## CONTACT INFORMATION

- **Email:** RFQ@vinarubber.com
- **Phone:** +842466866608
- **Registered office:** No. 6/44 Nui Doi Street, Soc Son, Hanoi, Vietnam.
- **Factory:** Lot CN09-2, Nham Son - Yen Lu Industrial Park, Bac Ninh, Vietnam.
- **Outgoing warehouse:** No. 89 Tay Son Street, Dan Phuong, Hanoi, Vietnam.

# TYPICAL PRODUCTS



Automotive parts



Rubber hose



Dust cover



Foosball table bumper



Rubber seal



Rubber plug



Rubber O-Rings, seals



Medical O-Rings, gaskets



Micro components



FDA silicone seal



Food-contact materials



Silicone case



Rubber-to-metal bonded



Rubber-to-metal bonded



Rubber-to-metal bonded

## MACHINE LIST - MOLD MAKING WORKSHOP

1. FNC156-A30 CNC Milling Machine: 01
2. WMC1000II CNC Milling Machine: 01
3. DNM4500 CNC Milling Machine: 02
4. T4000 Robodrill Machine (CNC): 01
5. T500B Robodrill Machine (CNC): 01
6. CL2000A CNC Lathe Machine: 01
7. GT450 EDM Machine: 02
8. Surface-grinding machine: 01
9. Surface-grinding machine: 01
10. 2032 Drill Machine: 01
11. Drill Machine: 01
12. Milling Machine: 01
13. GSK1 Wire cutting machine: 01
14. GSK2 Wire cutting machine: 01
15. MIG500 Welding Machine: 02
16. MMA200 Welding Machine: 02





## MACHINE LIST - RUBBER MOLDING WORKSHOP

1. Vacuum Rubber Molding Machine 300 tons: 02
2. Rubber Molding Machine 300 tons: 02
3. Injection Rubber Molding Machine 200 tons: 04
4. Vacuum Rubber Molding Machine 200 tons: 04
5. Rubber Molding Machine 100 tons: 02
6. Material Rolling Machine 12 inch: 01
7. Material Rolling Machine 8 inch: 01
8. Rubber Material Cutting Machine: 02
9. Optical Measurement Machine: 01
10. Rubber Material Testing Machine: 01
11. Rubber Tensile Tester Machine: 01





## QUALITY CONTROL LABORATORY



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**Ready to optimize your supply chain? Contact us for a free DFM (Design for Manufacturing) review within 24 hours**